



SPECIFICATION SHEET

	TOP COATING WITH BLADE (9 ± 1 gm/m ²)
	PRE COATING (10 ± 1 gm/m ²)
	TOP LINER (RECYCLED WHITE PULP)
	UNDER LINER (RECYCLED WHITE PULP)
	FILLERS (RECYCLED GREY PULP)
	BACK LINER (RECYCLED GREY PULP)
	BOTTOM COATING (STARCH- 1 gm/m²)

APPLICATIONS

1. Packaging Board

Recommended for Multi-colour printing:

1. Letter Press
2. Offset
3. Roto gravure

SUBSTANCE gm/m ²	STIFFNESS gm.cm		CALIPER Micron	BULK cc/gm.
	MD	CD		
230	50	23	276	1.20
250	65	28	303	1.21
260	67	30	317	1.22
270	75	34	329	1.22
285	90	40	351	1.23
295	110	48	363	1.23
300	115	50	369	1.23
310	115	50	381	1.23
320	135	60	394	1.23
330	137	62	406	1.23
340	150	65	418	1.23
350	160	70	438	1.25
360	180	80	450	1.25
400	245	110	500	1.25
410	275	125	513	1.25
450	315	145	563	1.25
480	330	150	600	1.25
500	375	175	625	1.25
550	420	200	693	1.26
Tolerance				
± 5%	± 10%		± 5%	± 5%

PPS (MICRONS) : 2.5 ± 0.5

Brightness : 78.0 ± 1 %

Gloss (75°) : 40 ± 5 %

Plybond (scott) : > 60 ft.lb in 1000

IGT drypick : > 0.8 m/sec.

COBB T/B : < 45/60 gm/m²

Moisture content : 7.5% ± 1.0%

H.O. ADDRESS : (SALES OFFICE)

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